

# NOTICE OF PRODUCT CERTIFICATION



**CERTIFICATION NO:** NI015831.01  
**DATE:** 07/24/2023  
**CERTIFICATION PROGRAM:** Structural  
**COMPANY:** Ply Gem  
**CODE:** 1408-1

This certification represents product conformity to the applicable specification and that certification criteria has been satisfied. A NAMI approved certification label must be applied to the product to claim certification status. To affirm the certification status, please visit [www.namicertification.com](http://www.namicertification.com). NAMI is accredited to the ISO/IEC 17065 by the ANSI National Accreditation Board (ANAB) and the Standards Council of Canada (SCC).

COMPANY NAME AND ADDRESS	PRODUCT DESCRIPTION
<p><b>Ply Gem Window Group</b>   <b>433 North Main Street</b>   <b>Rocky Mount, VA 24151</b></p>	<p><b>Series “4712FLIR &amp; 4712FIR &amp; 4812FIR”</b>   <b>Aluminum Single Hung Window</b>                       Configuration: O/X                      Glazing: IG-1/8" Annealed Glass/1/8" Annealed Glass/0.090"                      Eastman PVB Interlayer/1/8" Annealed Glass</p> <p>Frame:    W-1219mm(48")    H-2134mm(84")                      Sash:        W-1159mm(46")    H-919mm(36.19")                      DLO:        W-1127mm(44.38")    H-1156mm(45.5")</p>

SPECIFICATION	PRODUCT RATING
<p style="text-align: center;"> <b>AAMA 506-06/08/11/16</b>  <b>AAMA/WDMA/CSA 101/I.S.2/A440-17</b>  <b>AAMA/WDMA/CSA 101/I.S.2/A440-11</b>  <b>AAMA/WDMA/CSA 101/I.S.2/A440-08</b>  <b>AAMA/WDMA/CSA 101/I.S.2/A440-05</b>  <b>ASTM E1886-02/04/05/13</b>  <b>ASTM E1996-02/04/06/09/12/14</b> </p>	<p style="text-align: center;"> <b>Class LC-PG55 1219 x 2134 (48 x 84)-H</b>  <b>H-LC55 1219 x 2134 (48 x 84)</b>  <b>Design Pressure: ±2633 Pa (±55 psf)</b>  <b>Positive Design Pressure: 2880 Pa (60 psf)</b>  <b>Negative Design Pressure: 3360 Pa (70 psf)</b>                      Water Penetration Resistance Test Pressure: 400 Pa (8.35 psf)  <b>ASTM Impact Rating</b>  <b>Design Pressure: ±2349 Pa (±50 psf)</b>  <b>Positive Design Pressure: 2349 Pa (50 psf)</b>  <b>Negative Design Pressure: 2729 Pa (57 psf)</b>  <b>Wind Zone 3 - Missile Level D</b> </p>

Product Tested By: National Certified Testing Laboratories  
 Report No: 110-26153-1  
 Expiration Date: July 31, 2024

Administrator's Signature: \_\_\_\_\_

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